

Monday, January 09, 2012 11:53:31 AM

78425

Page 1

Accept

N900040100

Setup Start *NS1*

Item Name: Support Beam

Stop *NS2*

Start Date: 1/9/2012 **Start Qty:** 1.00 ***1***

Cust Item ID:

Required Date: 1/10/2012 **Req'd Qty:** 1.00 *** 1 ***

Customer:

Reference:

Approvals: Process Plan: *ME* Date: 12-01-09 Tooling:

Date:

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____

Date:

Stop ***NR2***

[illegible]

Work Order ID 78425

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Item ID: D412-682-001

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Support Beam

Start Date: 1/9/2012 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 1/10/2012 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Accept Reject Reject Insp.
Qty Qty Code Qty Number Stamp

150

0.00

150

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPPD412-682-001

Location:

PPP Rev: A

160

QC21- Final Inspection - Work Order Release

0.00

160

QC

Memo

0.00

Quality Control

12/1/10

12/1/10

MF 12-01-09

Picklist Print

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Work Order ID: 78425

Parent Item: D412-682-001

Parent Item Name: Support Beam

Start Date: 1/9/2012

Required Date: 1/10/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP rev A 08.03.19 new issue EC verified by DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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604-028-001
412 Bolt (412-050-008-101)

Purchased

No

110

Each

2.0000

1

1

Location

Loc Qty

Loc Code

ST167

2

120109

2

604-030-001

Purchased

No

110

Each

2.0000

1

1

412 Rocker beam (412-050-003-109)

(inserts no motion of piece)

Snicker

Location

Loc Qty

Loc Code

ST167

2

120109

2

AN320-8

Purchased

No

110

Each

35.0000

1

1

Nut

Location

Loc Qty

Loc Code

ST345

35

106552

35

MS24665-285

Purchased

No

110

Each

100.0000

1

Cotter Pins

Location

Loc Qty

Loc Code

ST309

100

9003

100

NAS1149F0832P

Purchased

No

110

Each

252.0000

1

WASHER

Location

Loc Qty

Loc Code

ST275

252

18057

252